

Installation of CTS2 dash bracket for 2013+ Super Duty

- 1) Pull out rubber door seal next to the dash.
- 2) Pop off dash access panel on the driver's side. This is the small panel that goes under the door seal.
- 3) Pop off dash panel beneath the steering wheel. This one just has some push-in fasteners behind it and will pop right off with a firm pull.
- 4) Remove three screws in the instrument cluster trim panel (two above the cluster and one to the left of the steering column). Do not remove this panel. We are only removing the screws to allow a little movement in the panel when we remove trim panel in the next step.
- 5) Look behind the dash and find the push-in fasteners that attach the side trim panel (the one with the A/C vent) to the frame of the dash. Gently pull out on the trim panel around these clips and it should pop right out. You can disconnect the plugs on that panel and set it aside.
- 6) Take your bracket and line the bottom radius up with the A/C vent cutout. Mark the location of the holes. Take a #25 or 5/32" drill bit and drill the holes in the dash. It's easiest to drill two of the holes, install the bolts and drill the two remaining holes.
- 7) Thread in the provided 10/24 stainless bolts. The drill bit used is the drill size for a 10/24 tap so the bolts thread the plastic as they are installed. The supplied locknuts are optional if you feel the bracket needs the extra security.
- 8) Plug everything back in on the trim panel and pop it back in place.
- 9) Reinstall the screws above the instrument cluster.
- 10) Reinstall the dash panel below the steering wheel.
- 11) Reinstall the access panel on the side of the dash.
- 12) Reinstall the door seal.